

Rhenocoll - Dübelleim M 27

Medium viscous

Art. No.: A 1141

Application areas:

Rhenocoll-Dübelleim M 27 is a medium viscous PVAc glue which was developed for processing in low pressure dowel machines. For professional use.

Advantages:

Rhenocoll Dübelleim M 27 is ready-to-use. Its swelling adds additional hold and gives stability.

Recommended processing conditions:

Processing	: low-pressure dowel machine
Processing temperature	: 15 - 20 °C
Color	: transparent, almost colorless when dry
Wood moisture	: 10 - 12 %
Viscosity	: 500mPas (Brookfield, S3, 50 RPM at 20°C)
Illuminant	: 5°C
PH-Value	: ca. 7

Processing hints:

Stir well before use. The dowel machine needs to be adjusted according to the manufacture instructions. In general, the pressure on the container is 3 bar and the conversion is 4:1 to 7:1. Before taking a break, we recommend cleaning the nozzles using a wet cloth to avoid an interruption of the spray stream due to glue remains.

Storage:

12 months; protect from frost; do not bring into contact with iron.

Labeling:

Not subjected to labeling according to the working material regulation on hazardous working materials.

Supply form:

5 ltr. canister
25 ltr. canister
150 ltr. barrel

Service:

Our service team for application technology is available to you at any time without obligation.

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The information given within is without obligation and is based on practical experience as well as on experiments which we have carried out and are not attribute guaranties in the sense of the newest BGH legal requirements. We recommend that in any case users carry out their own tests since we have no influence over the large diversity of materials and their processing. No liability for the manufacturer can be derived from the contents of this data sheet. Statements going beyond or deviating from the contents of this data sheet require the written confirmation of the company headquarters. Our General Terms & Conditions apply in any case.

With the release of this Technical Data Sheet all previous versions become obsolete.