Technical Data Sheet AQUA Glaslack (glass varnish) G4 - BT



version: 2016/05 page 1 of 2

AQUA Glaslack G4 - BT / Translucent color shades
AQUA Glaslack G4, base paint C (VP 6248), for self-tinting

Environmentally friendly, water-based varnish

Art.-Nr.: A 4558

Art.-Nr.: A 4559 (base paint C)

Specification: Ready-to-use water-based varnish. Suitable for interior protected glass surfaces such as splash backs, and in connection with furniture, windows and doors. Aqua Glaslack (glass varnish) offers the possibility to give glass a decorative coating with translucent colors. Environmentally friendly, of low-odor, easy to process. With equalizing effect. Abrasion and scratch resistant. Excellent adhesion according to DIN EN ISO 2409 (GT = 0), resistant against water and common cleaning products. No yellowing. AQUA Glaslack is to be applied in one layer. To be used without hardener. Add promoter to the glass varnish for the first coat onto plain glass. Promoter to be added to the first coat only. Glaslack G4 can be obtained separately as a base for self-tinting or as a ready-mixed colored product. Use only original Rhenocoll pigments for mixing with base product. For professional use.

Art.No.: A 455x

Processing instructions: Stir or shake container well before use. AQUA Glaslack is ready to use without dilution.

Gloss degree: silk-matt

Application method: Spraying

Addition of Promoter: Only necessary if the varnish is to be applied as a 1st coat directly onto glass. Not necessary for follow-up coats.

Add at a ratio of 2% Rhenocoll Tec-Bond-Promotor 01.1 to the varnish

(1 litre varnish + 20 ml promoter). Mix manually.

Processing time (pot life) after addition of the promoter: Within one working day (8-12 hrs). After this time, the mixture can be used in the following steps, but not directly onto glass anymore. A change in viscosity is possible after a few days.

Nozzle size: 1.8 - 2 mm nozzle at 2.5 - 3 bar with a gravity cup spray gun.

Drying at +20°C and maximum relative humidity of 65%:

dust dry after 30 min., touch dry after 50 min., for complete drying leave overnight

Application amount: max. 100g/m² per spraying step.

Dilution: With water.

Cleaning: With water, immediately after use. Dried varnish can be removed with Rhenocoll Verdünner 140/1400 (thinner) or acetone.

Application setup:

- The glass surface must be clean and grease-free. The quality of the coated surface depends on the thorough preparation of the substrate.
- Apply glass varnish evenly. With transparent coating, a varying thickness of the layers can lead to a clouding effect.
- A top coat with Glaslack G12-Top increases the scratch resistance

Cleaning of the coated surface: With neutral household cleaner (do not use ethyl alcohol cleaner).

Technical Data Sheet AQUA Glaslack (glass varnish) G4 - BT

Art.No.: A 455x

THE GLOBAL COATINGS + ADA

version: 2016/05 page 2 of 2

VOC directives: Cat. I / Base Wb / max value 140 g/L / IST value 0 g/L.

Aqua Glaslack:

Labeling according to regulation (EC) No 1272/2008: No labeling required

GGVS/ADR: Non dangerous goods

TEC-Bond-Promotor 01.1:

Labeling according to regulation (EC) No 1272/2008: DANGER - H318

GGVS/ADR: Non dangerous goods

Safety advice: During processing, common protection measures and regulations according to the authorized trade association must be observed. Safety-relevant data and instructions regarding disposal can be found in the safety data sheet. For professional use.

Storage: Aqua Glaslack G4 (glass varnish) base is storable in the original unopened container for 12 month. The finished, colored product Aqua Glaslack G4 - BT is storable in the original unopened container for up to 6 month. Do not store below +7°C, and do not store or transport for a long period of time over +30°C, sealed properly.

Supply units Aqua Glaslack: Supply units TEC-Bond-Promotor 01.1:

1 ltr. tin 20 ml bottle 5 ltr. pail 100 ml bottle 20 ltr. pail 400 ml bottle

Service:

Our service team for application technology is available to you at any time without obligation.

Phone: ++49 (0)6384 99 38 - 0
Fax: ++49 (0)6384 99 38 - 112
Email: info@rhenocoll.de

The information given within is without obligation and is based on practical experience as well as on experiments which we have carried out and are not attribute guaranties in the sense of the newest BGH legal requirements. We recommend that in any case users carry out their own tests since we have no influence over the large diversity of materials and their processing. No liability for the manufacturer can be derived from the contents of this data sheet. Statements going beyond or deviating from the contents of this data sheet require the written confirmation of the company headquarters. Our General Terms & Conditions apply in any case. With the release of this Technical Data Sheet all previous versions become obsolete.